

## Welding, Cutting, Hot Work and Open Flame Warranty

This endorsement changes the Policy. Please read it carefully.

It is warranted by the Named Insured that the following precautions will be taken by the Insured or others working on behalf of the Insured during all welding operations, torch cutting operations and any other operations involving the application of open flame and/or "hot work" in any form, or manner at any location, site or project insured under this policy:

- 1. A fire-watcher having no other functions, will at all times while operations are being performed, watch for and extinguish any sparks and will remain in the immediate area for at least sixty (60) minutes after the completion of such operations and a final inspection of the hot work area shall be conducted four (4) hours after completion of work; and
- 2. The fire-watcher referred to in 1 above will be properly equipped and able to perform fire prevention and protection duties during such operations; and
- 3. At least one (1) multi-purpose fire extinguisher bearing an Underwriters' Laboratories of Canada label and in proper working order will be maintained within six (6) meters or twenty (20) feet of the welding or cutting operation or other operations involving the application of open flame and/or "hot work"; and
- 4. Before and after all such operations, the immediate area shall be hosed down with water unless the use of water could or would cause property damage; and
- 5. The entire area within fifteen (15) metres of fifty (50) feet of welding operations, cutting operations or other operations involving the application of open flame and/or "hot work" will be swept and kept clean and any combustibles shall be removed or covered by fire resistant tarpaulins, and
- 6. No work will be performed on tanks or containers without prior knowledge of the contents of such tanks or containers.

## **Definition:**

"Hot work" shall mean any operations involving open flames or producing heat or sparks, including but not limited to, cutting, welding, soldering, brazing, grinding, adhesive bonding, thermal spraying and thawing pipes.

## **SALAMANDER WARRANTY**

It is warranted that whenever the Insured is employing the use of a "salamander" or any other heating device, such device will be positioned on fire resistive drywall board, tied off to a wall stud, with not less than what is the equivalent in metres - or three (3) feet of clear space surrounding it.

## **Definition:**

"Salamander" shall mean any portable, temporary heating device, including, but not limited to propane, oil, kerosene, radiant or any other flame device.

Failure of the Insured to comply with any or all of the above conditions will render the coverage provided under this Form null and void in the event of loss arising out of any welding or cutting operations or other operations involving the application of open flame or heat in any form or manner, at any location, site or project insured under this policy.

x	
Signature of Named Insured	

Except as otherwise provided in this endorsement all terms and conditions of this policy shall remain unchanged.